



## Drive/PLC Upgrade



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### Included in this TIP:

- All drives
- New drives
- Upgrading drives to new software

### Estimated downtime, no production:

3h

### Estimated startup, limited production:

1h

### Estimated monitoring in production:

1h

### Required manpower:

- 1 BW P (1h) / M (1h) / F (1h) / S (1h) / E (1h)
- 1 BW P (1h) / E (1h) / E (1h)
- Additional manpower (1h) / G (1h) / M (1h)
- (Additional manpower (1h) / G (1h) / M (1h))

How can we help you? Please do not hesitate to contact us for any questions regarding our comprehensive Customer Service offerings:

TIP / Upgrade:

mailto:tips@siemens.com